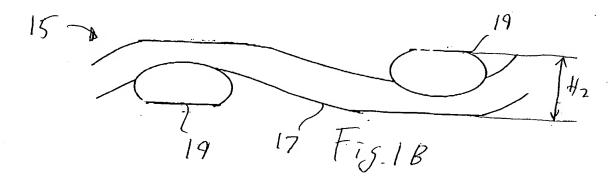


After Rolling



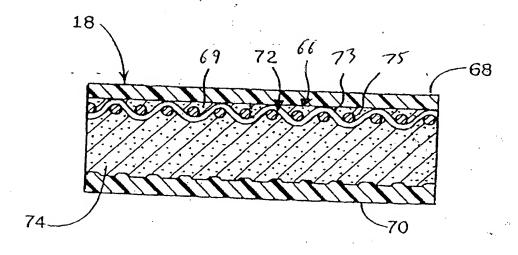
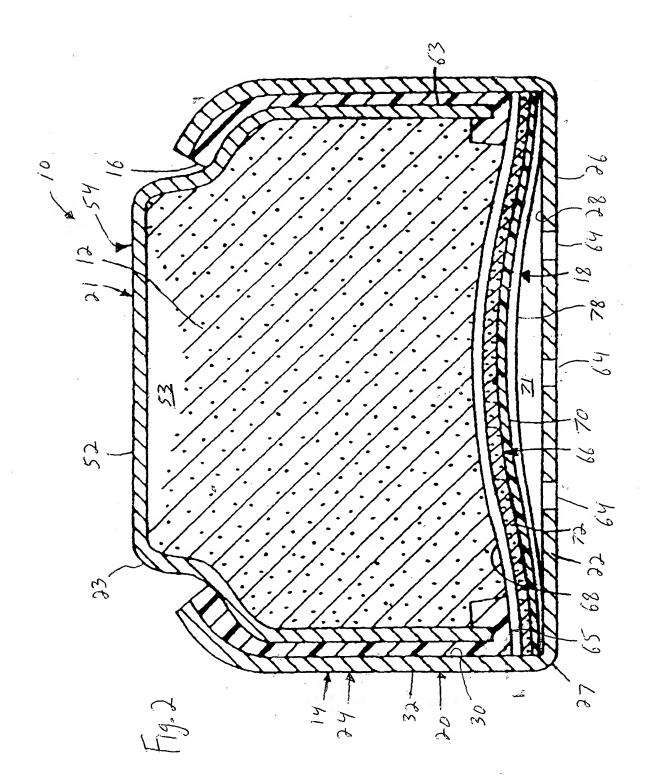
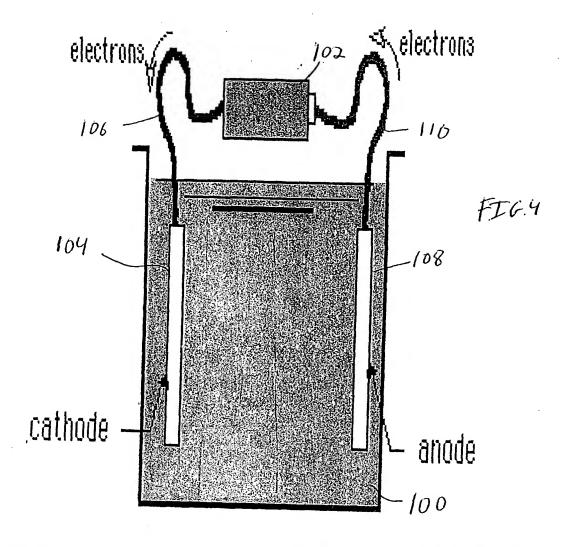
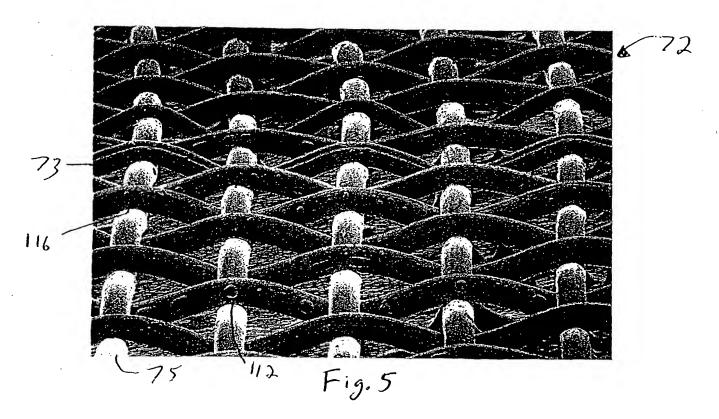


FIG. 3







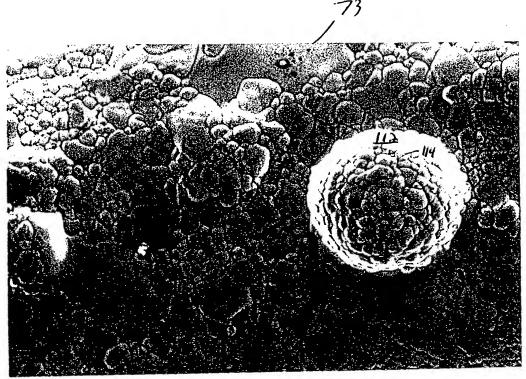
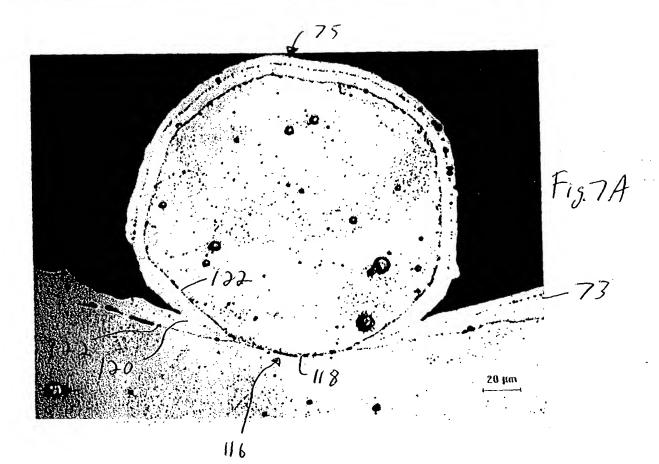
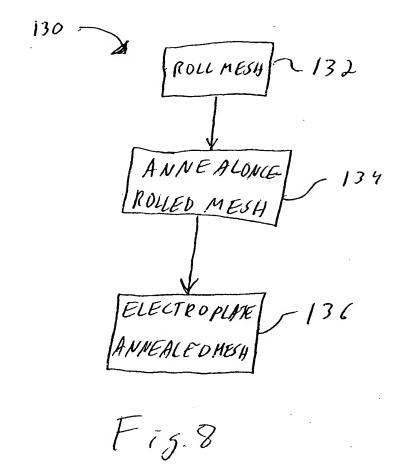
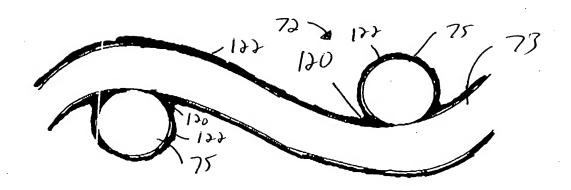


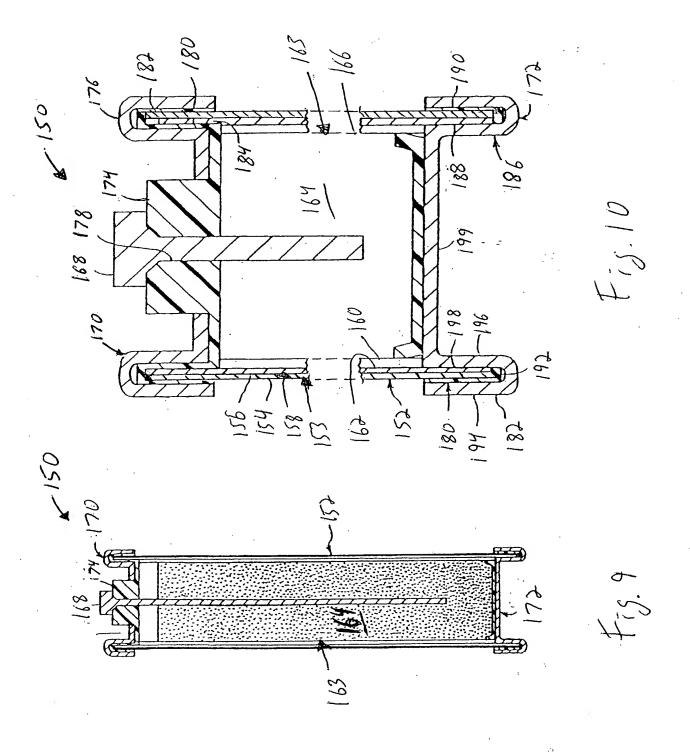
Fig. 6

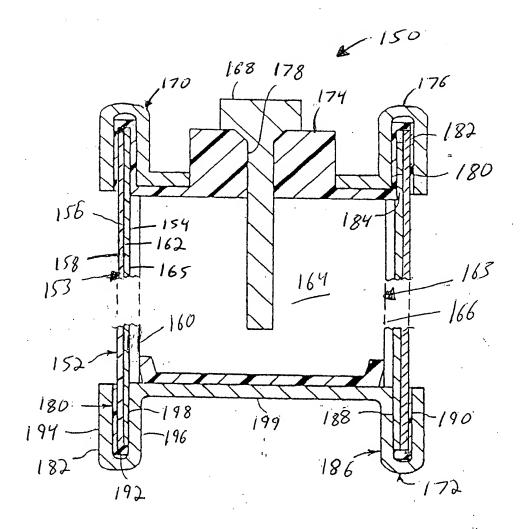






Fis.7B





Fis. 11